

**Amendments to the Substitute Specification Submitted on January 8, 2004:**

On Page 1, before the paragraph beginning "This invention relates to a drawing machine...", please insert the following new section heading:

**Field of the Invention**

On Page 1, before the paragraph beginning "Such drawing machines are already known...", please insert the following new section heading:

**Background of the Invention**

On Page 1, before the paragraph beginning "This problem is resolved according...", please insert the following new section heading:

**Summary of the Invention**

On Page 1, please replace the fourth paragraph, starting with "This problem is resolved according...", with the following amended paragraph:

This problem is resolved according to the present invention by a drawing machine ~~of the type referred to in the preamble in that the~~ having a drawing device ~~that~~ exhibits only one enclosed drawing element, that this drawing element is guided around axis-parallel wheels, and is moved in a controlled manner by at least one of the wheels, that the drawing element is connected to clamping devices carrying clamping chucks, and that

the clamping chucks are capable of being moved towards and away from one another in a controlled manner for the purpose of taking up the wire, pipe, or profile which is to be drawn.

On Page 1, please replace the fifth paragraph, starting with "Advantageous further..." with the following amended paragraph:

Advantageous further embodiments of this drawing machine can be derived in particular from the ~~sub-claims~~ claims.

On Page 2, please delete paragraph 1, which starts with "A number of embodiments..."

On Page 2, please delete paragraph 2, which includes "These show"

On Page 2, after deleted paragraph 2, please insert the following new paragraph:

Brief Description of the Drawings

For a more complete understanding of the present invention, reference is made to the following detailed description of the exemplary embodiments considered in conjunction with the accompanying drawings, in which:

On Pages 2 and 3, please replace the paragraphs describing Fig. 1 through 13 with the following amended paragraphs describing the same:

Fig. 1 A is a side view of an embodiment in which the drawing element is designed as a chain [.,.];

Fig. 2 A is a plan view of the embodiment according to Fig. 1[.,.];

Fig. 3 A is a detail view relating to the adjustment of the chain elements in order to increase the clamping force according to the line from A-A in Fig. 1[.,.];

Fig. 4 A is a horizontal section through the representation according to Fig. 3 according to the line B-B in Fig. 1[.,.];

Fig. 5 A is a section according to the line C-C in Fig. 1 with the clamping chucks closed[.,.];

Fig. 6 A is a representation corresponding to Fig. 5 with the clamping chucks open[.,.];

Fig. 7 is an An axial section through the driving wheels and the clamping devices[.,.];

Fig. 8 is an An embodiment relating to the controlling of the clamping devices by means of control curve and recovery by springs[.,.];

Fig. 9 A is a further embodiment relating to the controlling of the clamping devices by control curves and recovery likewise by control curves[.,.];

Fig. 10 A is a representation similar to Figure 8 with wedge elements to increase the clamping effect[.,.];

Fig. 11 A is a section relating to the wire feed with draw die[.,.];

Fig. 12 A is a representation similar to Figure 1 with a device for the drawing in of the wire[.,.];  
and

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Fig. 13 A is a drawing machine with opened clamping chucks and passing gripper tongs.

On Page 3, after the paragraph describing Fig. 13, please insert the following  
new section heading:

Detailed Description of the Invention